

ISSUES IN EMERGING HOME DELIVERY OPERATIONS

Minyoung Park
Institute of Transportation Studies
University of California, Irvine
Irvine, Ca 92697-3600
mypark@uci.edu

Amelia Regan
Department of Computer Science and
Department of Civil & Environmental Engineering
University of California, Irvine
Irvine, CA 92697-3600
aregan@uci.edu

ABSTRACT

Despite the recent economic downturn, electronic commerce (e-commerce) continues to show strong growth. According to the U.S. Census Bureau, e-commerce retail sales for 2002 reached at \$45.6 billion, an increase of 26.9% from 2001, while total retail sales increased 3.1% during the same period. Although e-commerce sales account for only 1.4% of total sales, the digital economy continues to grow, albeit at a slower pace than earlier predicted. The logistical requirements of e-commerce goods may stimulate greater complexity in supply chain management and potentially cause higher costs in carrier fleet operations. It is important to encourage the development of a freight transportation system that will support the steady growth of e-commerce, while avoiding the possible negative effects from the changes in freight transportation. Advances in home delivery have the potential to promote e-commerce as well as to create sustainable urban freight transportation systems. The logistical challenges of home delivery are discussed and potential solution strategies for the issues that will lead to more efficient and reliable home delivery systems are presented in this paper.

Key Words: Urban Freight Transportation, Trucking Operations, Travel Behavior

INTRODUCTION

Despite the recent economic downturn, electronic commerce (e-commerce) continues to show strong growth. According to the U.S. Census Bureau, e-commerce retail sales for 2002 reached at \$45.6 billion, an increase of 26.9% from 2001, while total retail sales increased 3.1% during the same period. Although e-commerce sales account for only 1.4% of total sales, the digital economy continues to grow, albeit at a slower pace than earlier predicted. At the end of 2002 *The Economist* reported that while conventional retailers faced soft sales, that many e-commerce companies were finally reaching profitability (1).

E-commerce enables businesses to sell their products and services directly to the consumers without establishing a physical point of sale. While some products can be delivered digitally to households (for example, newspapers, airline tickets and music CDs), most products purchased online ultimately must be transported to the end-users in the physical world. An efficient and reliable delivery system is essential for gaining customer loyalty online and consequently obtaining profitability, home delivery is increasingly becoming a key element in e-commerce. The logistical requirements of supply chains that extend to each customer's address may stimulate greater complexity in distribution systems management, potentially causing higher costs in carriers' fleet operations. An increase in time-sensitive goods results in an increase in the number of delivery vehicles. More frequent home-based local deliveries will likely add to traffic congestion and environmental problems in urban areas, making it more difficult for carriers to meet customer demands. These changes create challenges for the freight community.

Over the past several years, many researchers have investigated the likely impacts of online shopping driven by information technology on transportation, including the movements of freight (2,3,4). Although home delivery plays a crucial role in the distribution chain, limited attention has been paid to the issues associated with the home delivery in the transportation literature. A recent exception is the work of Campbell and Salvendy (5), which examines consumer direct service problems faced by individual retailers providing home delivery. That work points to the necessity of integrating order capture (acceptance) and delivery. Cairns (6) examined the key issues in grocery home delivery through a series of interviews with representatives from 35 organizations, and proposed some schemes for foods home delivery that may be successfully implemented. In more general studies, Nagarajan et al. (7) and Golob and Regan (3) have also contributed a comprehensive understanding of the potential impacts of information technology on freight transportation, addressing structural changes in the freight and logistics industry generated by e-commerce. Recently, a conceptual framework to evaluate the impacts of IT and e-commerce on urban logistics system has been proposed by Nemoto et al. (8). That study identifies the major stakeholders and examines their concerns related to urban logistics systems.

It is important to encourage the development of a freight transportation system that will support the steady growth of e-commerce, while avoiding the possible negative effects on society from these changes in freight transportation. Recognizing key issues related to home delivery has implications for developing innovative strategies that may lead to more efficient and reliable home delivery systems, which is the major purpose of this study.

The rest of this paper is organized as follows. In the next section, we briefly examine the relationship between e-commerce and home delivery with some relevant statistics. This is followed by investigating the operational characteristics and historical developments of home delivery in e-commerce. Key issues in home delivery of e-commerce goods are then identified, which provide implications for developing innovative strategies that will enhance home delivery efficiency, eventually facilitating the growth of e-commerce. Finally, the paper concludes by summarizing the findings of this study and presenting future research directions.

ELECTRONIC COMMERCE AND HOME DELIVERY

A distinctive aspect of the digital economy is its ability to expedite information exchange and improve information accessibility for products, markets and customers. While consumers frequently use the Internet to gather information about products, many are still purchasing off-line, depending on the perceived reliability of product quality and suitability. Physical shopping continues to be more attractive to many people. Online shopping eliminates the experiential aspect and recreational advantage of shopping, but it increases the possible choice set. There is an emerging tendency for people to view goods at a shop and then buy them online at lower prices. There are several important reasons that explain why consumers choose to purchase goods online, including at-home convenience, 24hour/7day availability, low prices, and available product information. As a result, e-commerce is growing at an annual growth rate of over 25% and the most recent estimates predict that more than 10% of all U.S. retail sales are expected to take place online by 2008 (9).

The growth of e-commerce has impacted many aspects of business practices such as globalization of trade, small batch, customized production and just-in-time distribution, causing a number of changes in the volume and patterns of goods movements. Although the extent to which e-commerce will affect transportation, may depend on the types of markets and products, smaller, more frequent shipments become the consequences of e-commerce as manufacturers and distributors communicate directly with consumers. E-commerce customers are increasingly demanding faster transportation and with increased service quality. These changes driven by e-commerce bring business opportunities to the logistics service providers, particularly couriers handling parcel delivery, delivering goods to each customer’s home quickly and reliably in small batches. A recent survey by Morlok et al. (10) provides evidence of this tendency, showing that as measured by revenue and indexed by the year 1990 as 100, the parcel industry has been the fastest growing major segment of the freight transportation industry in the U.S. for the past several decades (Figure 1).

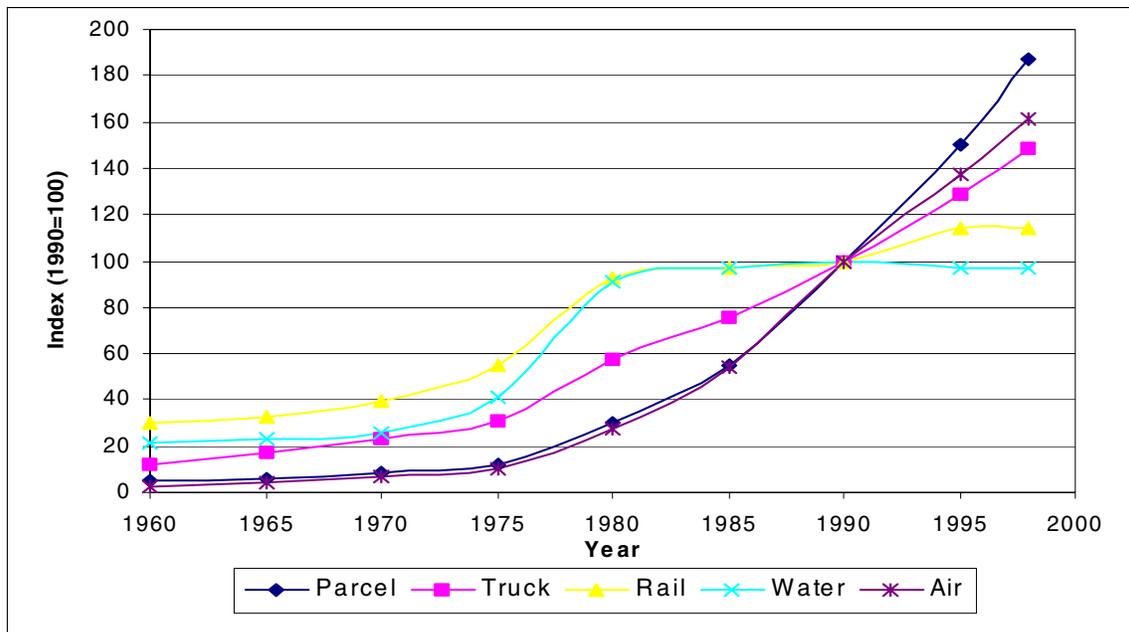


FIGURE 1. Growth of the Parcel Industry

The most significant impact of e-commerce on freight transportation is the increase in direct home delivery of smaller shipments.

An effort to validate the correlation between e-commerce and home delivery with some relevant statistics may be untimely at this point because e-commerce is still at an early stage of development and therefore it is too early to obtain statistically significant data on e-commerce. The early predictions were clearly

exaggerated, but that does not mean that the impact will not be significant. One of the problems with trying to identify statistics assessing the e-commerce market, particularly with regard to determining trends over time, is that a vast array of different survey results and estimates are available from different sources, making reliability and comparison difficult to judge. Fortunately, national statistics institutes have recently begun to encompass e-commerce within their surveys. Since the fourth quarter of 1999, the U.S. Census Bureau has estimated and reported quarterly U.S. e-commerce retail sales, compared with total retail sales, which provides a good context for conjecturing the scale and growth of e-commerce market. To investigate the linkage between e-commerce and home delivery, we compared the annual growth rate of the e-commerce retail sales estimated by the U.S. government with that of the UPS domestic package delivery revenues. UPS is a leading company in the parcel industry, accounting for almost half of total revenues in the U.S. parcel industry (10), thereby implying half of total number of home deliveries.

Table 1 shows quarterly growth rates of e-commerce retail sales and UPS domestic package delivery revenues. Using the same data, we draw a graph to illustrate a linkage between e-commerce growth and home delivery growth. Figure 2 explains that they are closely related, indicating that the changes in the growth rates of the UPS domestic revenues reflect the changes in the e-commerce retail sales. Their relationship is more apparent in the UPS Deferred product (within 2 or 3 business day) rather than its products including Overnight service and Ground service (within 6 days for domestic shipments).

TABLE 1. Quarterly Growth Rates of E-commerce Retail Sales and UPS Domestic Package Delivery Revenues in the U.S.

Period (Quarterly)	Retail E-commerce Sales ¹⁾		UPS Domestic Revenue ²⁾			
	\$ millions	Growth Rate (%)	\$ millions		Growth Rate (%)	
			Deferred	Total	Deferred	Total
1999. 4Q	5,481	N.A.	797	6,074	22.8	N.A.
2000. 1Q	5,814	6.1	694	5,841	-12.9	-3.8
2Q	6,346	9.2	690	5,890	-0.6	0.8
3Q	7,266	14.5	690	5,928	0.0	0.6
4Q	9,459	30.2	836	6,343	21.2	7.0
2001. 1Q	8,256	-12.7	716	5,976	-14.4	-5.8
2Q	8,246	-0.1	711	5,981	-0.7	0.1
3Q	8,236	-0.1	664	5,806	-6.6	-2.9
4Q	11,178	35.7	802	6,234	20.8	7.4
2002. 1Q	9,880	-11.6	700	5,903	-12.7	-5.3
2Q	10,265	3.9	695	5,908	-0.7	0.1
3Q	11,061	7.8	672	5,889	-3.3	-0.3
4Q	14,334	29.6	801	6,224	19.2	5.7

Source: 1) U.S. Census Bureau (11), 2) UPS SEC Filings (12)

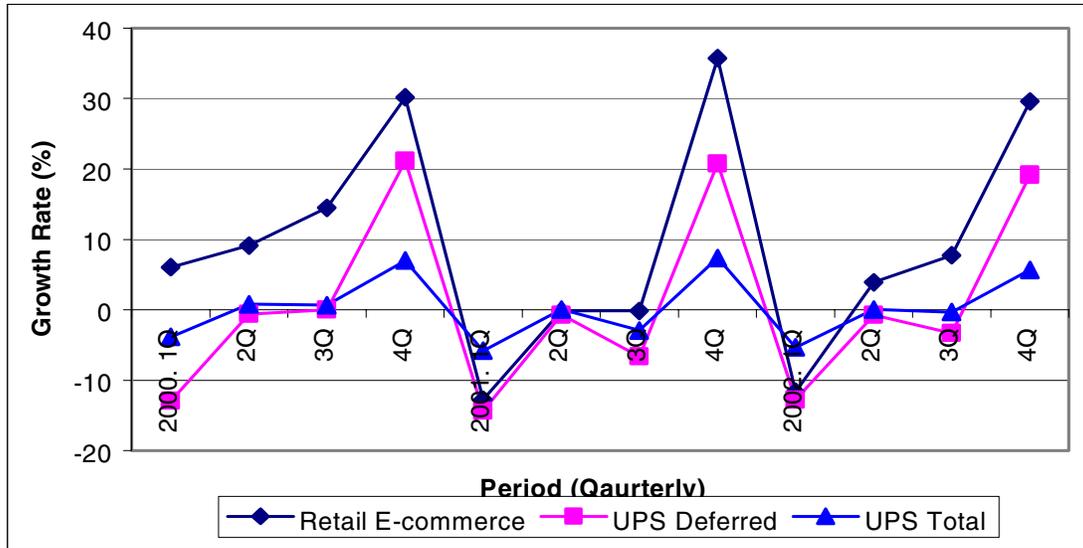


FIGURE 2. Relationship between E-commerce and Home Delivery

HOME DELIVERY: DEFINITION AND HISTORICAL DEVELOPMENTS

Definition and Delivery Characteristics

Home delivery refers to deliveries of goods to the customers' homes (or another location of the customers' choice such as workplaces) rather than customers having to collect the goods in-person from a physical point of sale. In home delivery operations, therefore, the physical distribution of the goods from the point of purchase to the customer needs to be organized and carried out by specialized delivery companies rather than by the customer. Many other situations lead to home delivery including the delivery of traditional mail (or telephone) order products and the delivery of large and/or heavy items such as furniture. Accordingly all e-commerce products involve home delivery, but all home deliveries are not generated by e-commerce. For the simplicity of discussion, we will focus on the home delivery of goods generated by e-commerce, mostly in the context of the home delivery of packaged products (or parcel).

In a traditional store-based commerce, goods are typically distributed in sequence from the manufacturer, to the wholesaler, to the retailer, and finally to the customer, although the distribution of goods varies, depending on the type of business. A relatively large share of the distribution of goods has occurred through distribution centers, owned by producers, wholesalers or logistics service providers. From a distribution point of view, retail shops function as the end points of the distribution chain that a delivery carrier involves. The customers mostly have to take care of the 'last-mile' transportation of goods, i.e. delivery from the physical point of purchase to home, though in some cases such as large and/or heavy items, the end of distribution chain may be extended to the consumer's households. However, this is not the case with e-commerce. As companies and consumers can easily make contact with more potential purchasers and suppliers, e-commerce has changed the shape of traditional supply chain. Products purchased online must be transported from a plant or distribution center directly to customer's home timely and reliably regardless of shipment size. This implies that e-commerce generates a different need for the transportation of goods from traditional delivery practices.

The distribution of goods to retail shops mostly involves the frequent delivery of packaged units, consisting of one or more boxes, pallets, or containers, filled with a number of homogeneous goods. In contrast, e-commerce delivery has usually only one (relatively small) item for each address. Even though there may be some level of bundling, it consists of the bundling of very different goods for one region, but the goods are not packaged together. Therefore, delivery of e-commerce goods requires a different service from that

of traditional freight transportation. Table 2 presents the distinct characteristics of e-commerce delivery compared to those of traditional delivery.

TABLE 2. Characteristics of E-commerce Delivery

Attributes	Traditional Delivery	E-commerce Delivery
Distribution Chain	Producer – Wholesaler – Retailer	Online Retailer – Customer
Shipment size	Large	Small
Shipment type	Homogeneous	Heterogenous
Number of loads (density)	High	Low
Number of delivery stops	One or more stops	Many stops
Delivery failure	Few	Many
Delivery frequency	Low	High
Delivery time sensitivity	Low	High
Number of vehicle required	Low	High
Vehicle size	Large	Small
Delivery cost per each load	Small	High

Historical Development of Home Delivery Services

The changes on the demand side lead to developments in supply. Companies that are going to be most successful in the digital economy should be able to deliver their goods timely and reliably. Two recent surveys of trucking firms (7, 13) show that most traditional trucking firms are investing in advanced information technologies in order to respond to the customer demands in the forms of just-in-time distribution, package express, door-to-door delivery and same-day service. It is also noteworthy that the freight transportation sector, an industry that has been notoriously slow in adopting new technologies and cultures, has shifted its focus to developing strategic alliances with shippers. A good example is a successful relationship between UPS and manufacturers (for example, Dell computer) or online retailers such as eBay.

Existing Nationwide Home Delivery Service Providers

Historically, there have been two major nationwide providers of home delivery – United Parcel Service (UPS) and the U.S. Postal Service (USPS). With a national delivery network that has been built up over decades and decades, UPS (12) has a truly comprehensive network and a tremendous volume (roughly 12 million packages per day nationwide) to spread over its network, which results in a highly profitable package delivery business. While UPS is the only private company with such a comprehensive delivery network, there is another entity that has an even more comprehensive network. By law, the U.S. Postal Service (14) must provide delivery to every address in the U.S. every business day of the week. However, in contrast to the UPS, the USPS must provide this coverage regardless of profitability. The USPS delivers parcels to the home primarily through its Priority Mail product, which is predominantly a B2C and consumer-to-consumer (C2C) product (roughly 85%), and it has much lower exposure to the B2B market than its rival package carriers such as UPS, FedEx, and Airbone Express. The Priority Mail product is not time-definite and does not have full track-and-trace capability yet, but it has lower pricing than UPS products (especially for items less than five pounds in weight). Priority Mail is primarily a two- or three-day product. On the other hand, UPS has almost exactly the opposite mix, with about 80%-85% of its package volume in the B2B category. We believe that most B2C packages are being delivered by ground (which is significantly cheaper), but for customers who are willing to pay, UPS offers express package delivery.

Changes in Traditional Transportation Service Providers

Over the past few years, a number of traditional transportation companies have introduced products specifically designed to benefit from the growth in the B2C e-commerce delivery business. For example, Federal Express (FedEx) and Airborne Express have recently added B2C-focused delivery services. Launched by FedEx's Ground in March 2000, FedEx Home Delivery product is designed to meet the needs of catalogers and online retailers and offers shippers and customers standard evening and Saturday delivery as well as several premium service options such as day-specific appointments of delivery. For the fiscal year of 2002, FedEx Ground (15) reported a 21 percent increase in average daily package volume, one-third of which was attributed to its home delivery. Airborne express has partnered with the U.S. Postal Service to create a new kind of service for the home delivery of e-commerce goods. 'airbone@home' (16) was designed for business-to-residence shippers who desire a secure, cost effective shipping solution, in which shipments are picked up by Airborne and delivered to the USPS post office closest to the recipient's home. The local post office then delivers directly to the customers, and then. Demand for this service has risen slowly but steadily from about 4,000 packages per day at the beginning of 2000 to around 20,000 packages per day at the end of May, 2002. While Airborne Express's product provides some further choices to shippers, it does not actually add capacity to the system in terms of delivery over the last-mile to the home, since it utilizes existing USPS infrastructure for the final delivery.

Emergence of Same-day Home Delivery Service Providers

Companies selling goods online for home delivery currently offer several different delivery options, each of which have different delivery charges. However, few of these retailers and delivery companies offer their customers the option of timed delivery (either by day or time slot). A recent trend shows that e-commerce products involving quicker delivery, such as grocery delivery, continue to grow slowly but steadily, leading to the emergence of delivery companies specializing in same-day local pickup and delivery. One successful example is Dynamex (17), a company with same day operations in many major metropolitan areas in the U.S. and Canada. In its same-day service delivery, times are further broken down within the time horizon of a single day. In general, there is a trade-off between the time of delivery and the price, and the unit cost per mile increases as time-in-transit decreases, as shown in Table 3. Accordingly increase in local express delivery demands may bring about increased productivity and profitability for transportation service providers.

TABLE 3. Effects of Delivery Time and Distance on Delivery Price (Dynamex's Example)

Service Types	Time Guarantee	Basic Rate	Rate per Distance
Priority	within 60-90 minutes	\$15	\$1.75/mile
Rush	within 2-3 hours	\$12	\$1.40/mile
Regular	within 4 hours	\$10	\$1.10/mile

Source: Dynamex (17)

Future Perspectives

The continuing growth in e-commerce may eventually support new entrants into the market (though it clearly did not support the new entrants of the past such as Kosmo, Webvan, Sameday and Urbanfetch). The e-commerce delivery products that utilize the USPS for final delivery are taking a lower-risk approach since less capital investment is required. The companies using this strategy are likely to take advantage of the current market growth opportunity. However, for these participants, the lower risk comes at the price of lower potential margins due to the significant cost of paying the USPS for final delivery. We believe that there is a desire among shippers for alternatives to UPS and the USPS, so we also expect FedEx's Home Delivery type of products to grow and attain a modest market share level over time in the e-commerce delivery market segment. Two of the web grocery companies that emerged in the late 1990s, Peapod and Webgrocer are still in business, though neither is very large. A new web grocer, Freshdirect,

entered the New York City market in late 2002. It is possible that if these companies can weather the poor economy and define an appropriate niche market, they will continue to grow at a modest rate.

KEY ISSUES IN HOME DELIVERY AND SOLUTION STRATEGIES

The growth of e-commerce has forced online retailers and delivery companies to address many issues about how they organize and operate their home delivery systems and the level of customer service they are aiming to provide. Different products may have different delivery attributes, so an approach made for say, grocery delivery, may not be essentially suitable when considering the delivery of large items. In this section, we delve into fundamental issues related to home delivery that need to be addressed in the e-commerce environment, leading to implications for delivery companies to answer the question of what changes need to occur in freight transportation and logistics to facilitate e-commerce.

‘Not-at-home’ Problems

A major factor for the success of home delivery operations is whether there is someone at the customer’s home to receive the delivery. Several social and economic factors are leading to homes being empty for longer periods in a day than they used to be. Some of these are inflexible working patterns, long commutes, increases in working women, and the growth in single-person households. This result in a relatively high proportion of first time delivery failure, causing higher operating costs for carriers and lower customer satisfaction.

There are some cases such as foods home delivery (6), in which prior arrangements for a time window for delivery are made between online retailers and their customers, although even this case may not guarantee that the customer will be at home at the time of delivery. However, this is not the norm for most home deliveries. The reason is that such pre-arrangements of delivery time slots with customers would increase the inflexibility in carriers’ fleet operations, leading to an extremely expensive delivery system for both retailers and carriers. If prearranging delivery times and days with customers does not prove attractive to companies delivering e-commerce products, then there is likely to be a growing need for these companies to develop alternative delivery systems and strategies.

When the customer is not at home at the time of delivery, four alternatives for the carrier are conceivable:

- Delivery at a different date or time: this generates extra costs for the carrier, but is currently being implemented as a service in the real world.
- Pre-arrangement of delivery time: this would be unattractive for all parties involved, but it can be an additional option for customers willing to pay extra charge for it.
- Establishment of secure reception boxes: Such facilities at or around customer’s homes exist in some cases such as in postal services, but are very limited in practice.
- Delivery to a local pickup point: from the points such as convenience stores and gas stations available for 24 hours, customers can pick their goods up at any time of day convenient to the customer, or other ‘last mile’ delivery companies make prearranged deliveries to customers.

As reported in Nemoto et al. (9), the concept of local pickup points using convenience stores has been already successfully implemented in Japan. Convenience stores, open almost all the time, offer this service both for extra revenue and because it generates more in-store traffic. With a growing number of houses empty during the daytime and the standard delivery times between 8am and 5pm, the difficulties are obvious. There is clearly a need to better understand when customers want to receive deliveries, and then meet these needs. Reducing the likelihood of these delivery problems would help to reduce operating costs of home delivery companies and increase customers’ satisfaction for B2C-driven home delivery services, consequently smoothing the progress of e-commerce.

Increasing Demand of Faster Delivery

Increasing demand of faster and more reliable delivery is also an issue for retailers and delivery companies. Many people have a belief that online products must be shipped as soon as possible after the order is made. This is usually perceived as important by electronic retailers in order to match the service levels offered by their competitors. Although there is some customer demands for rapid home delivery (as witnessed by the emergence of same-day service provider serving precisely this needs), there is little evidence to show that the majority of customers expect such service or are prepared to pay extra for it.

Data on the UPS domestic package delivery operations provides insights into market trends. Table 4 shows changes in revenues and number of shipments of UPS domestic package delivery operations over the period from 1994 to 2002. UPS services can be classified into three major categories, Overnight service, Deferred service (within 2 or 3 business day), and Ground (within 6 days for domestic shipments). From the table, we can observe that while demands for Overnight service have been growing at the fastest rate of 7.9% in revenues and 8.4% in number of shipments annually, the largest portion of UPS operations is still Ground service, showing 66% in revenue and 83% in number of shipments. This implies that customers have widely differing lead-time expectations.

TABLE 4. Changes in the UPS Domestic Package Delivery Operations

Year	Revenues(\$ millions)				Number of Shipments (millions)			
	Overnight	Deferred	Ground	Total	Overnight	Deferred	Ground	Total
1994	2,905	1,928	12,110	16,943	148.1	158.2	2,506.5	2,812.8
1995	3,269	2,041	12,463	17,773	169.0	181.1	2,517.1	2,867.2
1996	3,734	2,207	12,940	18,881	193.0	193.8	2,543.8	2,930.6
1997	4,054	2,314	12,500	18,868	208.0	195.1	2,408.8	2,811.9
1998	4,690	2,464	13,496	20,650	238.3	198.9	2,449.8	2,887.0
1999	5,240	2,694	14,379	22,313	263.9	216.4	2,544.1	3,024.4
2000	5,664	2,910	15,428	24,002	285.0	232.2	2,650.2	3,167.4
2001	5,433	2,893	15,671	23,997	283.5	232.9	2,620.5	3,136.9
2002	5,349	2,868	15,707	23,924	282.2	227.3	2,568.4	3,077.9
Growth Rate	7.9%	5.1%	3.3%	4.4%	8.4%	4.6%	0.3%	1.1%

Source: UPS SEC Filings (15)

The trend towards faster delivery means that express services are likely to become more important in the overall mix of home delivery services. For some products, such as computer chips, the cost of holding inventory already outweighs the relatively high cost of a premium shipment. The balance of that equation is slowly moving in favor of express delivery. As delivery time shortens, this can have the effect of reducing the delivery density and the potential for consolidation of deliveries, consequently increasing the operating cost and delivery vehicle trip generation. In our view, the time between taking customer's orders and making deliveries will certainly be faster than at present. Nonetheless, if it would be possible to increase the lead-time between ordering and delivery, this may help to improve delivery efficiency by increasing the delivery density and the potential for consolidation of deliveries, while maintaining a certain level of customer service.

Growing Needs for More Efficient and Reliable Local Delivery

As already noted, the logistical requirement of e-commerce goods that extend the end of the supply chain to each customer's address may generate many problems in local areas and potentially causes higher costs in carriers' fleet operations than it used to be. This is due to the small size and low density of e-commerce shipments. The reduction in average shipment sizes, consequently, leads to an increase in the number of

truck trips and a reduction in average vehicle sizes, consequently causing an increase in urban traffic. The low density also leads to an increase in the frequency of delivery stops and a growth in average vehicle-mile traveled. More frequent local deliveries, additionally, involves a proliferation of commercial delivery vehicles to residential areas, which will likely be concerns about the social and environmental impacts of delivery vehicles in residential areas.

The increasing demands for quicker and more reliable delivery are raising the weight of local delivery operations in the supply chain of e-commerce goods. In both local and long distance delivery services of e-commerce goods, local movements are a very important segment in the whole delivery process because local (typically urban) movements can take up a large segment of the overall delivery time. Some demands driven by e-commerce are extremely sensitive to the time in transit and time of delivery and the transit and delivery times are determined mostly by the traffic conditions in urban areas.

1997 Commodity Flow Survey data highlights the importance of local operations -- shipments transported within less than 100 miles accounted for 67% of the weight and 40% of the value of total goods movements. Another example for this trend is a change in new transport vehicle purchases over the past decade, showing an increase of 8.0 % for small (and median) truck less than 14,000 lbs, from 3,606 thousands in 1991 to 7,774 thousands in 2001, while total number of trucks over 14,000 lbs purchased increased 5.4% over the same period (14).

Concentrated densities of people, office sites, residential areas and accompanying high traffic levels characterize urban (especially metropolitan) areas. Multiple players are competing for space, very often at the same places and at the same times. In a 'just-in-time' environment, people and goods need to operate on the same cycle time. While it is often presumed that freight should be delivered on off-peak hours to relieve traffic congestion in an urban area, as a practical matter, this is often not a solution. The reason is that receivers may not be there to receive goods at off-peak hours and cost factors are often prohibitive. Successful solutions will focus on how to derive the most utility out of available capacity. Examples of desirable distribution strategies may include: eliminating redundant delivery attempts, promoting personal deliveries to residential or office sites where package delivery services are already calling, and efficiently locating warehouse sites.

In planning the routes and schedules of commercial fleet in urban areas, particular interest should be paid to the flexibility of on-time delivery constraints affecting changes in routes and schedules, and the potential effectiveness of various policies intended to decrease redundant delivery attempts, consequently mitigate traffic congestion in urban areas. For solutions that can be acceptable for trucking companies in major urban areas, there will be a need of further researches to examine the feasibility of various alternative operation schemes and to assess their effectiveness in the system.

Among various potential strategies, as a way of eliminating redundant delivery attempts, an additional new service option called 'station-to-station service' can be introduced to the existing door-to-door delivery systems. The idea stems from customer dissatisfaction under a circumstance in which a customer cannot take its shipment at a time period convenient to the delivering company. The station-to-station service proposed could be a new option given to customers. In this strategy, carriers use 24-hour convenient stores or gas stations as local pick-up and delivery stations in their distribution system, which may be viable if appropriate partnerships between the trucking industry and other industries can be established. As an alternative, offices and apartment buildings can be designed or remodeled with secure delivery boxes for the occupants to allow package delivery firms to leave personal shipments with one-stop delivery. Shipments can be delivered at the workplace or the apartment whether the recipient is on site or not. Providing alternative service option to the system will enhance customer satisfaction and also enable carriers to more flexible operate their vehicles. Eventually it will help in alleviating traffic congestion in urban areas by eliminating redundant delivery attempts, consequently decreasing a number of truck trips.

The Return of Goods and Reverse Logistics

Faulty or damaged goods that are delivered to customers' home raise several problems, including: who is responsible and will pay for the damage, the additional transport requirements and transport cost to remove the goods and then deliver replacement goods, and the inconvenience caused to the customer in achieving a resolution to any dispute and the delay in receiving the goods purchased.

Home deliveries that are damaged or faulty cause significant costs to supply chain partners both in terms of providing replacement goods, the fulfillment and transport costs of distributing these replacements and removing the damaged goods, the administrative costs of dealing with the problem and the costs that can arise from parties disputing the damage claim. In addition, this causes significant customer inconvenience in having to arrange for return of the goods as well as for the delivery of replacement goods.

Reverse logistics is concerned with managing the movement of goods back to manufacturers, distributors, and retailers, because they are the wrong size, broken, out of date, or are not actually ordered. The market for managing the return of goods is growing as the pace of e-commerce retail sales accelerates. While the historical rate for returning merchandise is about 5%, some estimates suggest that online-driven products realize return rate in excess of 30%, which is a logistics headache. Although the market for forward logistics is much larger than that of reverse logistics, the market opportunity for reverse logistics is getting bigger. B2B e-commerce growth is further fueling the need to manage the return of goods purchased online.

Growing Competition in the Market and Consolidation

A relatively small number of delivery companies currently deliver the vast majority of goods purchased online to customers' homes in the U.S. This means that at present many retailers are using the same delivery companies to perform home deliveries. As a result, a high degree of consolidation takes place within these delivery companies' operations, helping to provide relatively high delivery densities. However, as more companies begin to offer home delivery services, this could result in lower delivery densities and an increase in delivery costs and vehicle trip generation. There are currently few delivery companies working together in order to improve the consolidation of e-commerce goods. However, this may become increasingly necessary for economic, traffic and environmental reasons if the number of delivery companies offering home delivery grows significantly in future. A fundamental premise of the home delivery business is that to operate profitably, a delivery company needs to have a certain density of goods to deliver within a given region. As density increases, the productivity and profits of delivery companies will also rise.

CONCLUSION

In this paper, we have investigated key issues associated with home delivery of e-commerce goods, and presented potential strategies that may lead to more efficient and reliable home delivery systems. Home delivery services stimulate greater complexity in supply chain management. The delivery problem when the customer is not at home at the time of delivery is the most critical factor for the success of home delivery operations. Many home deliveries involve customer demands that are extremely time-sensitive and unsuitable for mixing with other home deliveries at the same time, leading to little opportunity for consolidation. These features cause higher operating costs for carriers and lower customer satisfactions for home delivery services. Increased demands for home delivery services could also lead to a significant increase of delivery vehicle trip generation in urban areas, raising social and environmental issues such as traffic congestion and noise. Some potential strategies for their solution include the establishment of local pickup points to reduce redundant delivery attempts in home delivery and the possibility of the increase in the lead-time between ordering and delivery. The increasing importance of reverse logistics in e-commerce supply chain and consolidation strategies for smaller goods and between home delivery companies are additionally addressed.

Advances in home delivery have the potential to expedite the growth of e-commerce as well as to create sustainable urban freight transportation systems. There are still many other types of home deliveries that we have not explicitly examined in this research, including products bought and sold by customers over the Internet such as auctions and online moving sales (C2C e-commerce) and delivery of cooked meals (e.g. pizzas). There is also still a lack of evidence about whether the overall impacts of replacing customer's shopping trips with home delivery operations are positive or negative.

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